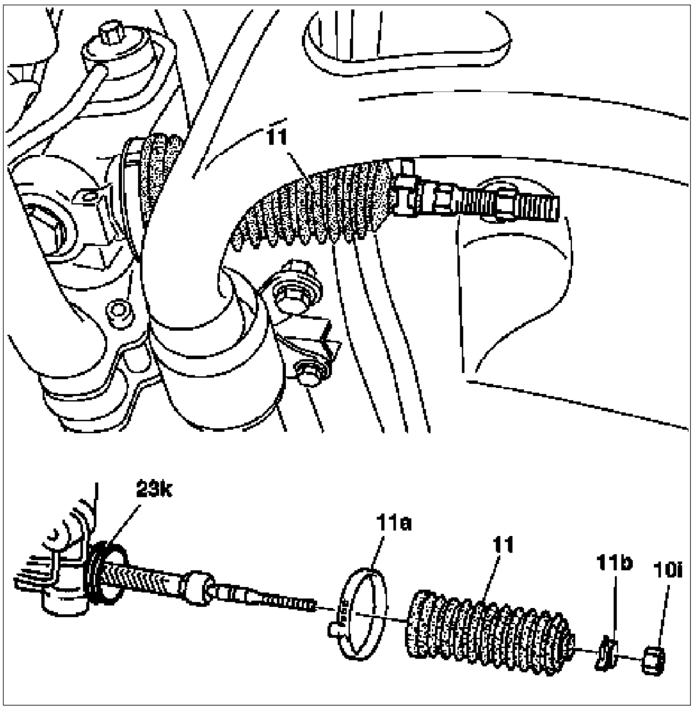
AR46.40-P-0400GH	Check and replace rubber boot	12.3.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

10i *Clamp nut*
11 *Boot*
11a *Inner clamp nut*
11b *Outer clamp*
23k *O-ring*



P46.40-0263-12

	Inspect		
1	Check bellows (11)	Never check bellows by pressing in or around the bead, as this leaves behind damage to the plastic and results in leaks in the long-term. Because the seals on the rubber boots must be absolutely tight and leak-free to ensure that the steering rack continues to provide reliable operation, a visual inspection should be carried out as follows: D Raise vehicle at the front axle D Extend the bellows by turning the steering onto left or right lock and in the process check for damage (cracks, chafing marks and intrusions) and replace if necessary.	
	Remove/Install		
2	Remove track rod		AR46.40-P-0200GH
3	Unscrew clamping nut (10i)		
4	Detach outer clamp (11b)		
5	Detach inner clamp (11a)		AR46.40-P-0400-01GH
6	Pull off bellows (11)		
7	Replace O-ring (23k)		
8	Check steering rack and inner tie rod thrust joint for corrosion and play	If the rack is already corroded and the steering has a leak as a result, it is then necessary to replace the complete rack-and-pinion steering:# Remove/install rack-and-pinion steering If axial joint is worn, replace the inner track rod:# Remove/install inner tie rod with axial joint	AR46.20-P-0600GH AR46.40-P-0201GH
9	Install in the reverse order		

